

Wemhöner Standard-Programm

parameter name	parameter	recommended value
adhesive		PU dispersion (1 or 2 components)
preblowing time	T_0	1,0 sec
preheating time	T_1	30 sec
vacuum time	T_2	3 sec
pressing time	T_3	15 sec
cooling time	T_4	20 sec
temperature heating plate	$T_{\text{heating plate}}$	120°C
membrane temperature	T_{membrane}	105°C
pressing pressure	p_{press}	5,0 bar

***Please note that these are merely recommended press settings and results may vary depending on your individual press, setup, or any other variables.**