

PEEL & STICK INSTALLATION GUIDE

DACKOR Peel & Stick is the ideal product for refacing non-porous, clean surfaces. The product can be used in a wide variety of applications such as, Cabinet Refacing for Residential, Commercial Casework Refacing, Wall System Refacing, Refrigerator Refurbishment, and Office Furniture Refurbishment.

ADHESIVE PROPERTIES

DACKOR does not warranty the adhesive properties of the peel & stick because it is impossible to control the substrate variables. If, however, you receive product that is visibly defective, please contact us within 48 hours of receipt of the product for replacement.

Preparing the surface may seem like an obvious part of the vinyl installation process, but often time it is the most obvious steps that people miss. Whether it is hurried installers working by the job or inexperienced applicators who don't understand the process, contaminated substrates are one of the leading causes of vinyl failure.

INSTALLATION

STEP 1: Surface Preparation. This is the most critical step of the process. Clean the surface with a degreaser that does not contain ammonia, which can leave a residue and affect adhesive on the film. Cleaning products which do not degrease will not work.

Sufficient time should be allowed for the degreaser to evaporate completely after cleaning. Other solvents may alter the target surface or reduce the adhesion properties of the vinyl film. Application should not take place at temperatures below $+10^{\circ}$ C ($+50^{\circ}$ F). Surface contamination and application below minimum temperatures are avoidable causes for adhesion failure.

- **STEP 2: Fill the gaps and holes** with wood filler. Although our thick peel-stick product will hide most telegraphing, large gaps will still be visible even under the product. Be sure the cabinets are smooth enough and that there are no loose particles left on the cabinet surface.
- **STEP 3: Apply the film.** It is your option whether to use a combination of peel-stick and Dackor laminate sheets. Some companies use one or some use a combination of both. When applying the peel-stick film be sure to only pull the release paper as you apply it. If you pull it off first you can wrinkle the product and small particles can get onto the adhesive back. Be careful about over handling the product as the oil from your hands can decrease the adhesive properties.
- **STEP 4: Trim.** When trimming the peel-stick, use a sharp blade as well as straight edge guides to assist you. Remember that if there is any material that is exposed, even by a micron, then it could be pulled up. Some companies hold their knives at an angle on cabinet bottoms to ensure there are no edges to be picked up.
- **STEP 5: Setting.** Be sure to rub the surfaces with a clean rag. Rollers will not get the material to bite as well as your fingers can (fingers can apply pressure to multiple points). Rollers are okay to use, but always conclude with this rubbing technique as a finishing touch.

IMPORTANT NOTE

Our peel-stick product can drastically cut down installation time and reduce the amount of dust created during installation. Please note that, like most new crafts, you will develop your own techniques and will be able to identify which applications warrant the use of laminate and which applications warrant the use of peel-stick.