

## Selling points

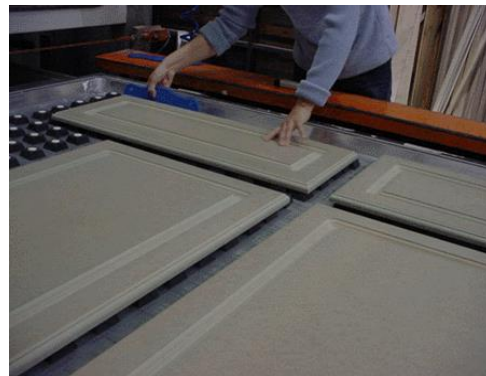
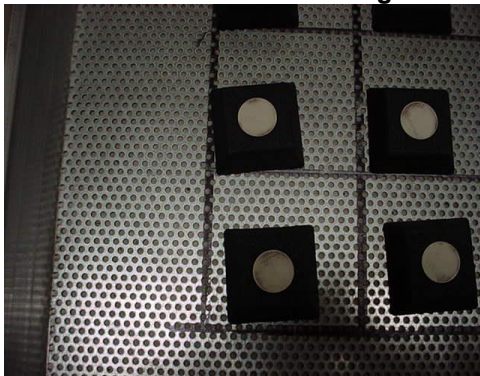
- 1. RELIABLE:**
- No moving parts to malfunction
  - Rubber pieces can be glued back in by Goop adhesive
  - **#1 Pedestal System in North America** with over 100 system in operation
- 2. FAST:**
- Move pins using provided paint guide or by hand
  - No need to search for MDF Pedistals or cut new ones
  - You can work in grids to decrease pin movement
- 3. AFFORDABLE:**
- Lowest cost MDF Pedestal Replacement System
  - Ask your press company for Eco-Jig to be delivered with your press!



No more MDF storage



No more MDF chips in bed

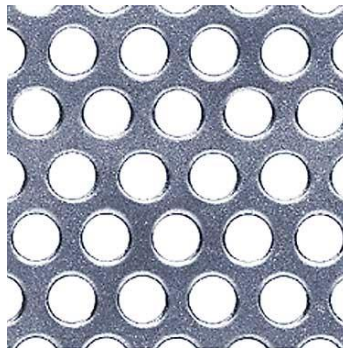


### SPECIFICATIONS per Tray

	<b>600 pins</b>
<b>Grid Size</b>	3" wide square
<b>Height</b>	5/8 or 3/4"
<b>Cost</b>	\$4.75 each
<b>Replacements</b>	\$6 each

### TO CONVERT TRAY TO STEEL

1. Purchase preperforated plates
2. Cut to size to fit into bed
3. Weight of plates will make them stay in place.
4. Use permanent marker and straight guide to create 2.5" to 3" wide grid



**McNichols.com**

18 to 20 gauge preperforated steel sheets  
30 to 70 holes per square inch  
Locations Nationwide  
Cost: Approximately \$125 per plate

**ECO JIG QUICK TIPS**

1. Draw a grid using a permanent marker (2.5" to 3" boxes)
2. Justify the pins to create door zones of commonly pressed door sizes. Note that there is no need

A										
B										
C										
D										
E										
F										
G										
H										
I										
	1	2	3	4	5	6	7	8	9	10

to move the pins back in place between presses.

3. Use the provided paint guide or make a larger guide to move multiple pins at one time.

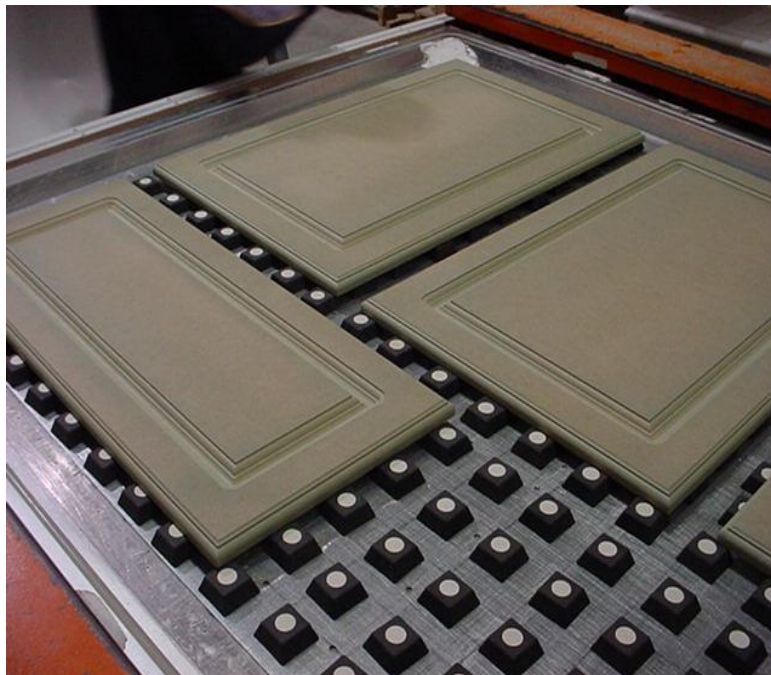
## PRESSING GUIDELINES / TECH SUPPORT

**Taking too much time?:** If you feel that the pins are taking too much time to move around, take a stop watch and compare how long it would take to go get pedestals. You can increase your speed through practice, working in door zones or by using a larger guide. Another tip is to avoid moving the pins back and forth when they will only be covered by doors.

**Wrinkles:** 90% of the time wrinkles occur due too much heat introduced via too long of a preheat or too high of a temp setting. One tip to reduce wrinkles is to move your doors further or closer together to capture more film.

**Blowouts:** If blowout occur using the pin system then you may want to check the bar settings. 4 bars may be lowered to 3.5 for example. Also, if the pins are too close to the edge of the doors then blowouts can occur. Move them further under the door than you would MDF.

**Contact us:** Contact your authorized reseller for tech support.



**PAGE Pressing Assistance Guide and Evaluation**

Company Name:	Your Name:	Date:
Tel:	Fax:	Cell:
Press Type:	Membrane?:	Membrane source
Film Source:	Film Color:	Film size:
MDF Source:	MDF back color:	MDF size:
Glue Source:	Glue Type:	1 or 2 part
Stage Type:	Stage Height	

**Problem having:** Blowouts, Spider web corners, wrinkling, orange peel, heat marks, telegraphing. Tell us the details.

**Questions:**  
 Has your board and film been stored at 60F for at least 48 hours?  
 Do you have at least 3" between the parts?  
 Are you using jigs on the sides of parts?  
 How urgent is this problem, do you have an order that needs to get out?  
 Note: We may be available at night or weekend upon special request.

<b>Settings:</b> Temp:	Preheat:	Press time:
Bars pressure:	Other:	Other:

**FAQs:**  
 Q. Why am I getting wrinkles A. Probably due to much heat  
 Solution: Either lower temp, cycle time or pre heat time. If you loose detail then increase preheat time. If it doesn't work fill this out and fax it in.  
 Q. Why am I getting Spider Webbed Corners? A. Film not pulling under component.  
 Solution: Increase stage height, put another part or jig closer to door. Is stage too large?  
 Q. Why am I getting whitening on corners? A. Too much stretching of film in one spot.  
 Solution: Increase preheat to get film softer and to stretch more uniform. Or film may be too thin. Call us.