



[About us](#) | [Products](#) | [Tools](#) | [Service](#)

Page 1 of 9



DACKOR's goal is to be the most respected brand of industrial consumed laminates in the world. To best serve our clients we strive to produce a total solution package to service your needs. Below is a list of products and services offer by DACKOR for the 3D Component Producer.

DACKOR® BRAND 3D LAMINATES: DACKOR offers a wide variety of 3D Laminate Thermofolds and has a specific strength in custom production of colors. We offer the lowest minimums in the industry and our specialty is in design and surface development.

Eco-jig® MDF PEDISTAL REPLACEMENT: Our Eco Jig MDF Pedestal Replacement system is produced in the US by DACKOR via plastic injection molding. We have a proprietary pyramid system that has magnetic bottoms and rubber tops. We stock both 5/8" and 3/4" heights. This is the #1 system in North America and we offer free unlimited tech support.

Extra-Life® CUTTING BLADES: Our popular hand trimmers have become the standard in the industry. We offer a free trial for our hand trimmers and also stock replacement blades.

Tech-Support BY DACKOR: We offer free tech support on any of our products as well as our competitor's products as well. We are committed to servicing 3D Component producers and we're sure you'll find that we are dedicated to your business.

L-MA ADHESION TESTING: Pronounced "elma". Have your doors heat tested to determine the temperature that your doors will fail.

With a wide selection of 3D Laminate thermofolds, tools and services we hope you can see that DACKOR is your partner in the business. If you have any questions, please feel free to contact us at 407.654.5013.

Sincerely,

DACKOR



Selling points

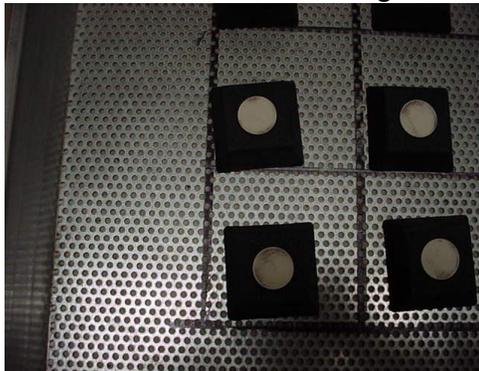
- 1. RELIABLE:**
 - No moving parts to malfunction
 - Rubber pieces can be glued back in by Goop adhesive
 - **#1 Pedestal System in North America** with over 100 system in operation
- 2. FAST:**
 - Move pins using provided paint guide or by hand
 - No need to search for MDF Pedistals or cut new ones
 - You can work in grids to decrease pin movement
- 3. AFFORDABLE:**
 - Lowest cost MDF Pedestal Replacement System
 - Ask your press company for Eco-Jig to be delivered with your press!



No more MDF storage



No more MDF chips in bed





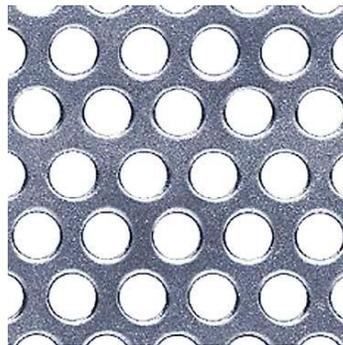
MDF Pedestal Replacement System...

SPECIFICATIONS per Tray

	600 pins	800 pins
Grid Size	3" wide	2.5" wide
Height	5/8 or 3/4"	5/8 or 3/4"
Cost	\$4.25 each	\$4.25 each
Replacements	100 minimum	100 minimum

TO CONVERT TRAY TO STEEL

1. Purchase preperforated plates
2. Cut to size to fit into bed
3. Weight of plates with make them stay in place.
4. Use permanent market and straight guide to creat 2.5" to 3" wide grid



McNichols.com

18 to 20 guage preperforated steel sheets
 30 to 70 holes per square inch
 Locations Nationwide
 Cost: Approximately \$125 per plate

ECO JIG QUICK TIPS

1. Draw a grid using a permanent marker (2.5" to 3" boxes)

A	■	■	■	■	■	■	■	■	■	■
B	■	■	■	■	■	■	■	■	■	■
C	■	■	■	■	■	■	■	■	■	■
D	■	■	■	■	■	■	■	■	■	■
E	■	■	■	■	■	■	■	■	■	■
F	■	■	■	■	■	■	■	■	■	■
G	■	■	■	■	■	■	■	■	■	■
H	■	■	■	■	■	■	■	■	■	■
I	■	■	■	■	■	■	■	■	■	■
	1	2	3	4	5	6	7	8	9	10

2. Justify the pins to create door zones of commonly pressed door sizes. Note that there is no need to move the pins back in place between presses.
3. Use the provided paint guide or make a larger guide to move multiple pins at one time.

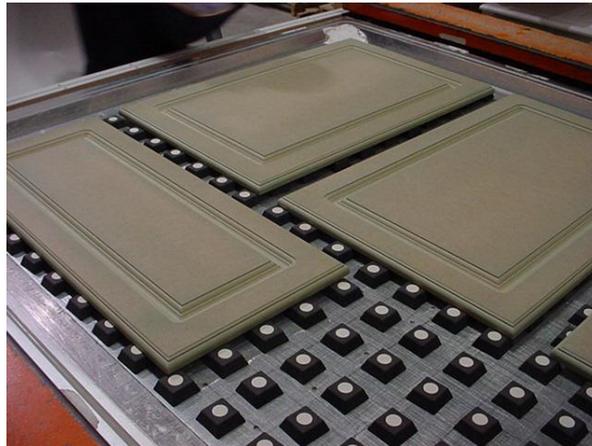
PRESSING GUIDELINES / TECH SUPPORT

Taking too much time?: If you feel that the pins are taking too much time to move around, take a stop watch and compare how long it would take to go get pedestals. You can increase your speed through practice, working in door zones or by using a larger guide. Another tip is to avoid moving the pins back and forth when they will only be covered by doors.

Wrinkles: 90% of the time wrinkles occur due too much heat introduced via too long of a preheat or too high of a temp setting. One tip to reduce wrinkles is to move your doors further or closer together to capture more film.

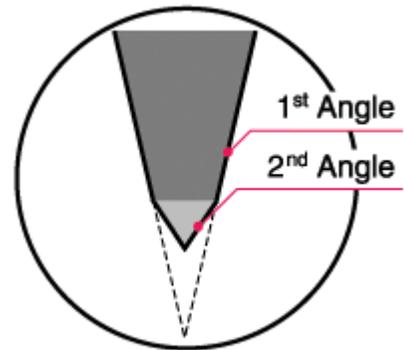
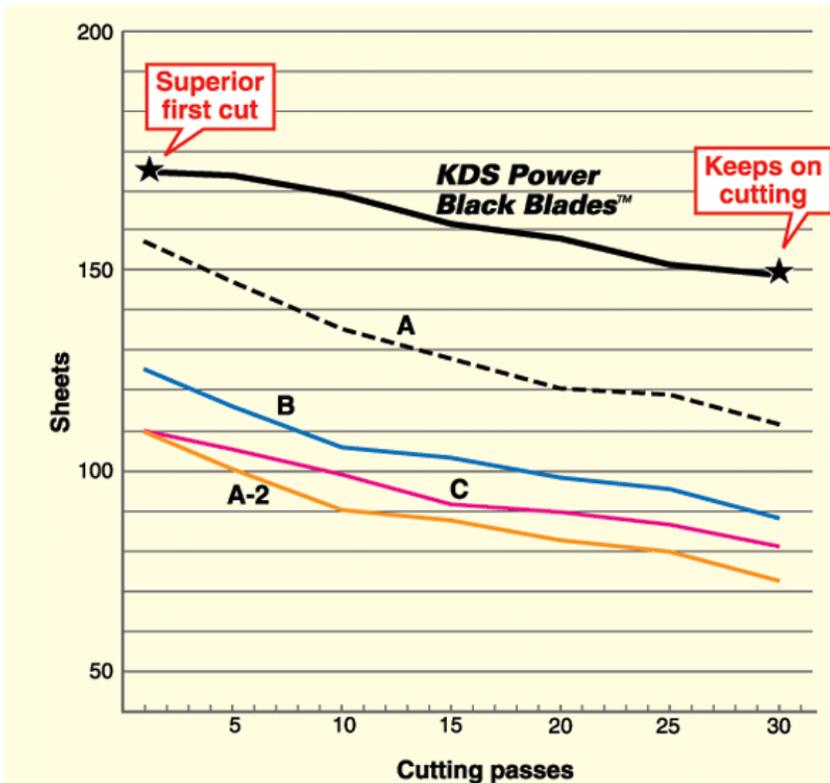
Blowouts: If blowout occur using the pin system then you may want to check the bar settings. 4 bars may be lowered to 3.5 for example. Also, if the pins are too close to the edge of the doors then blowouts can occur. Move them further under the door than you would MDF.

Contact us: If you are having pressing difficulties please call us at 407-654-5013 and we may help you adjust the press settings. There is no charge for our consultation and we are happy to work with you.



Extra-Life[®] CUTTING BLADES

SUPER-BLACK CUTTING BLADES
for Thermofoil Hand Trimmer & Box Cutters



Thermofoil door trimmer

Thermofoil door trimming blades	Quantity	Discount
LB-10H, .5mm thick, 18mm tall	50 for \$30	200 for \$90
Cut Resistant Gloves (s, m, large)	\$9 each	5 for \$25
Hand Trimmer	\$150 each	2 for \$250

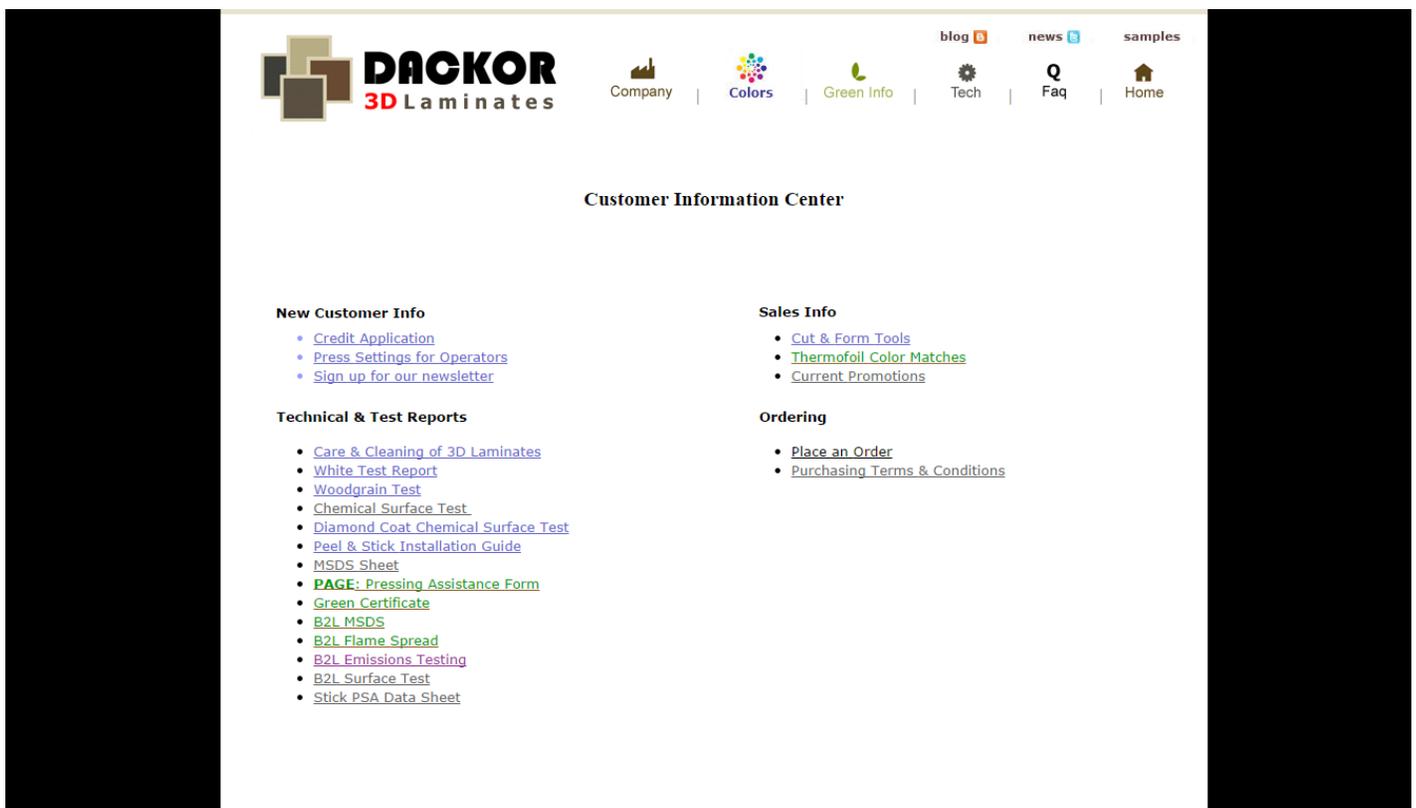


Tech-Support by DACKOR

DACKOR offers free tech support for your production needs. As a professional component producer you have a lot of experience and knowledge about your machining and production techniques but we all need a little help from time to time.

We are dedicated to servicing your company so why not ask for our help. We maintain connections with all the top component, glue, machine and film producers in the nation. When a customer has a production issue we will find the solution.

You may also visit our Customer Information Center. Simply visit dackor.com and click on “Tech”



 **DACKOR**
3D Laminates

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- [Peel & Stick Installation Guide](#)
- [MSDS Sheet](#)
- [PAGE: Pressing Assistance Form](#)
- [Green Certificate](#)
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- [Cut & Form Tools](#)
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- [Place an Order](#)
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PAGE Pressing Assistance Guide and Evaluation

Company Name:	Your Name:	Date:
Tel:	Fax:	Cell:
Press Type:	Membrane?:	Membrane source
Film Source:	Film Color:	Film size:
MDF Source:	MDF back color:	MDF size:
Glue Source:	Glue Type:	1 or 2 part
Stage Type:	Stage Height	

Problem having: Blowouts, Spider web corners, wrinkling, orange peel, heat marks, telegraphing. Tell us the details.

Questions:
 Has your board and film been stored at 60F for at least 48 hours?
 Do you have at least 3" between the parts?
 Are you using jigs on the sides of parts?
 How urgent is this problem, do you have an order that needs to get out?
 Note: We may be available at night or weekend upon special request.

Settings: Temp:	Preheat:	Press time:
Bars pressure:	Other:	Other:

FAQs:
 Q. Why am I getting wrinkles A. Probably due to much heat
 Solution: Either lower temp, cycle time or pre heat time. If you loose detail then increase preheat time. If it doesn't work fill this out and fax it in.
 Q. Why am I getting Spider Webbed Corners? A. Film not pulling under component.
 Solution: Increase stage height, put another part or jig closer to door. Is stage too large?
 Q. Why am I getting whitening on corners? A. Too much stretching of film in one spot.
 Solution: Increase preheat to get film softer and to stretch more uniform. Or film may be too thin. Call us.

Fax this to 407-650-2612 for help.